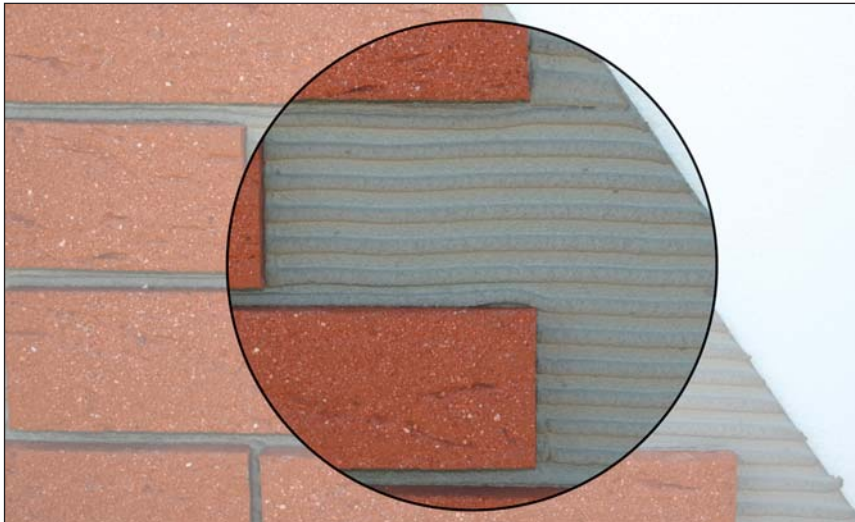


Adhesive mortar for mineral fibre lamella insulation or brick slips

weberend EXB



Uses

- As an adhesive to bond mineral fibre – lamella insulation to plywood substrates
- To bond brick slips as part of **webertherm XB** External Wall Insulation System

About this product

weberend EXB is a high polymer-modified, dry powder, cement based adhesive mortar.

Features and benefits

- ▲ Polymer modified for high bond strength
- ▲ Quality controlled and factory blended to give a consistently high quality product
- ▲ Practical benefits of smooth application, speed, economy and long shelf life

Technical data

External wall insulation systems – webertherm XB and webertherm XM

Insulation Board	Reinforcement	Fixing	1st Coat	2nd Coat	Finish
webertherm XB					
EPS	N/A	Mechanical	weberend EXB	N/A	Brick slip and weberend BPM
PHS	N/A				
PIR	N/A				
MFD	Meshcloth	Mechanical	weberend LAC	weberend EXB	N/A
MFL	N/A	weberend LAC	weberend EXB		
webertherm XM					
MFL	Meshcloth	weberend EXB	weberend LAC	weberend PTC, weberend PTS	Dry-dash, scraped texture or primer and synthetic finish

weberend EXB

Preparation

All surfaces must be sound, clean, dry and free from any material which may impair adhesion.

Where **weberend EXB** is used as an adhesive on to a plywood substrate, the sheathing must be of adequate thickness, securely fixed, in-plane, without deflection or edge protrusions.

Scaffolding must be independently tied to allow uninterrupted application. Any faults in the structure, particularly those which may lead to moisture penetration, must be rectified.

Mixing and application

Mix **weberend EXB** by adding clean water only. Mix in a rubber/plastic bucket using a paddle mixer to a thick creamy consistency.

Bonding insulation to plywood

Apply **weberend EXB** approximately 6 mm thick to the **webertherm MFL** insulation. Fully comb prior to fitting the plywood substrate then insert **Weber** fixings at the rate of 2 per board or part board every fourth course.

Bonding brick slips

Apply a coat of **weberend EXB**, nominal thickness 4 mm (in two passes) to an area approximately 0.75 m² and comb horizontally using a 6 mm notched trowel. Press the brick slips into the freshly applied mortar.

Alternatively, apply a tight coat of **weberend EXB**, a small area at a time, and butter the back of the brick slips.

Use 8 or 10 mm spacers to create the required joint and support the brick slips while the mortar sets.

Good practice

Do not apply:

- If frost is forecast within 24 hours of use
- In damp/wet conditions
- In temperatures below 5°C or above 30°C
- On elevations in direct sunlight or where the substrate is hot

Packaging

weberend EXB is packaged in 3-ply 20 kg bags with batch code and description on the side.

Coverage

Use	Nominal thickness	Coverage
Bonding insulation	3 mm	6 kg/m ²
Brick slips	4 mm	8 kg/m ²

Note: This estimate takes no account of wastage.

Storage and shelf life

When stored unopened in a dry place at temperatures above 5°C, shelf life is 12 months from date of manufacture.

Health and safety

Contains cement (Contains chromium (VI)). May produce an allergic reaction. Harmful by inhalation. Irritating to eyes and skin. Keep out of the reach of children. In case of contact with eyes, rinse immediately with plenty of water and seek medical help. After contact with skin, wash immediately with plenty of soap and water. Wear suitable protective clothing, gloves and eye/face protection.

For further information, please request the Material Safety Data Sheet for this product.

Technical services

Weber's Customer Services Department has a team of experienced advisors available to provide on-site advice both at the specification stage and during application. Detailed specifications can be provided for specific projects or more general works. Site visits and on-site demonstrations can be arranged on request.

Technical helpline

Tel: 08703 330 070
e-mail: technical@netweber.co.uk

Sales enquiries

Weber products are distributed throughout the UK through selected stockists and distributors. Please contact the relevant Customer Services Team below for all product orders and enquiries.

UK and Ireland

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